

*Lightweight external wall insulation system incorporating thin-coat polymer render and meshcloth reinforcement*

## webertherm XM



### About this product

**webertherm XM** is a high performance external wall insulation system protected by meshcloth reinforced polymer renders.

**webertherm XM** systems when applied to a masonry substrate have BBA approval covering various types of insulation and many render finishes.

### Technical data

#### webertherm XM external wall insulation systems

Insulation Board	Reinforcement	Fixing	1st Coat	2nd Coat	Finish
<b>EPS</b>					
Expanded polystyrene	Meshcloth	<b>weberend LAC</b>	<b>weberend LAC</b> 5 – 6mm	<b>weberend PTC</b> or N/A (6 – 8mm)	Dry-dash Primer and Synthetic finish
<b>MFD</b>					
Mineral fibre – slab	Meshcloth	Mechanical	<b>weberend LAC</b> 5 – 6mm	<b>weberend PTC</b> or N/A (6 – 8mm)	Dry-dash Primer and Synthetic finish
<b>MFL</b>					
Mineral fibre – lamella	Meshcloth	<b>weberend LAC</b>	<b>weberend LAC</b> 5 – 6mm	N/A	Primer and Synthetic finish
<b>PIR</b>					
Polyisocyanurate – slab	Meshcloth	Mechanical or <b>weberend LAC</b>	<b>weberend LAC</b> 5 – 6mm	<b>weberend PTC</b> or N/A (6 – 8mm)	Dry-dash Primer and Synthetic finish

### Uses

- Extends the life of existing buildings by keeping the old structure warm and stable
- Facilitates the decoration and re-modelling of existing, tired facades
- Simplifies wall construction within the new build sector

### Constraints

The quality of application of these materials depends on suitable operative skills and product familiarity.

Restrictions on weather conditions during application and curing must be respected.

Sound trade practices and printed instructions must be followed.

Good access and appropriate protection must be provided.

### Features and benefits

- ▲ Provides efficient thermal insulation for refurbishment and new build projects
- ▲ Comprehensive range of colours and textures enable the creation of striking visual effects
- ▲ Has a high performance water shedding range of finishes to protect the building fabric
- ▲ Low K-value insulants allow thinner insulation to be used, or higher standards to be achieved
- ▲ Eliminates interstitial condensation by creating a 'warm wall' construction
- ▲ Suitable for, and effective on most buildings – including lightweight steel frame structures and in-fill panels
- ▲ Supported by comprehensive technical and architectural services
- ▲ BBA approved certificate no. 91/2691
- ▲ NSAI approved certificate nos. 06/0260 and 09/0338



# webertherm XM

## Product/system options

The following product options can be used in the **webertherm XM** system. Details on their application can be found in the **Weber Render Solutions** handbook, or by requesting the appropriate Data Sheet.

Product	Data Sheet	Product	Data Sheet
<b>weber CL150</b>	G.012	<b>weber PR310</b>	G.014
<b>weberend stipple</b>	7.203	<b>weberplast TF</b>	7.403
<b>weberend TUC</b>	7.501	<b>webersil TF</b>	7.410
<b>weberend LAC</b>	7.202	<b>weberplast P</b>	7.402
<b>weberend PTC</b>	7.504	<b>webersil P</b>	7.420

## Materials

### Beads, trims and flashings

Full system beads are available in polyester powder coated galvanised mild steel, grade 304 austenitic stainless steel or aluminium in 3 m and 2.5 m lengths.

Render only beads are available in coated galvanised, stainless, coated aluminium or rigid plastic in 3 m and 2.5 m lengths.

Trims and flashings such as overcills and copings, are available in PPC aluminium in 2.5 m lengths or made to order.

### Insulation

Rigid insulation boards are supplied from the following range:

#### EPS Expanded polystyrene – slab

Grade	SD/FRA. CFC/HCFC-free
Density	15 kg/m <sup>3</sup>
Size	1200 x 600 mm
Thickness	30 – 200 mm

#### MFD Mineral fibre – slab

Grade	CFC/HCFC-free
Density	160/100 kg/m <sup>3</sup>
Size	1200 x 600 mm
Thickness	30 – 200 mm

#### MFL Mineral fibre – lamella

Grade	CFC/HCFC-free
Density	95 kg/m <sup>3</sup>
Size	1000 x 200 mm
Thickness	30 – 200 mm

#### PIR Polyisocyanurate – slab

Grade	BRE Green Guide Rating A
Density	32 kg/m <sup>3</sup>
Size	1200 x 600 mm
Thickness	30 – 200 mm

### Meshcloth

Balanced, open weave, alkaline resistant glass fibre meshcloth is available in the following grades:

#### Standard duty

Weight	160 g/m <sup>2</sup>
Mesh dimension	3.5 x 3.5 mm
Size	1m x 50m roll

#### Heavy duty

Weight	480g/m <sup>2</sup>
Mesh dimension	5.5 x 5.5 mm
Size	1m x 25m roll

### Fixings

When required, a wide range of fixings are available to accommodate all insulant thicknesses and substrate types. Fixings are specified on a project by project basis and pull-out values are established to ensure the EWI systems are securely fixed back to the substrate.

### Undercoat

**weberend LAC** is a factory batched mortar for bonding/bedding and scrimming within the meshcloth systems.

### Top coats

Where specified, coloured polymer top coats are available for use as a background for dry-dash, or a smooth float finish for synthetic textured coatings.

## Preparation

### Existing rendered substrates

Hammer test and remove all areas of loose, 'bossed' render.

Treat surfaces with **weber CL150**, a biocidal wash, to remove any traces of organic growth.

Make good surface using **weberend stipple** and **weberend TUC** or **weberend PUC**.

### New build masonry or frame structure

Ensure all surfaces are clean, in-plane and of adequate thickness to provide appropriate support and stiffness without deflection or edge protrusions.

## Application

Fix base and other full system beads as specified.

Fix the insulation and render only beads (if specified) as described in the System Specification Sheet or relevant project documentation.

Mix and apply **weberend LAC**, lay-in meshcloth and apply a further layer of mortar as directed.

Mix and apply the **weberend PTC** as directed to achieve the desired finish.

Where a synthetic finish is required, apply the relevant primer to the top coat or meshcloth coat, prior to the application of the selected textured coating.

### Good practice

Do not apply mineral renders:

- If frost is forecast within 24 hours of use
- In damp/wet conditions
- In temperatures below 5°C or above 30°C
- On elevations in direct sunlight or where the substrate is hot

## Technical support and advice

During the planning stages of a project, advice should be sought from **Weber** technical staff.

Advice based on technical expertise together with unrivalled practical experience is freely available and covers:

**Design:** assistance with the selection of the appropriate system, including working details and U-value calculations.

**Pre-Contract Documentation:** specifications, typical details, method statements.

**Contract Documentation:** site packages, available through the specialist contractor. These include approved details, specification and site procedures.

To the best of our knowledge and belief, this information is true and accurate, but as conditions of use and any labour involved are beyond our control, the end user must satisfy himself by prior testing that the product is suitable for his specific application, and no responsibility can be accepted, or any warranty given by our Representatives, Agents or Distributors. Products are sold subject to our Standard Conditions of Sale and the end user should ensure that he has consulted our latest literature.

### Technical services

**Weber's** Customer Services Department has a team of experienced advisors available to provide on-site advice both at the specification stage and during application. Detailed specifications can be provided for specific projects or more general works. Site visits and on-site demonstrations can be arranged on request.

#### Technical helpline

Tel: 08703 330 070  
e-mail: [technical@netweber.co.uk](mailto:technical@netweber.co.uk)

### Sales enquiries

**Weber** products are distributed throughout the UK through selected stockists and distributors. Please contact the relevant Customer Services Team below for all product orders and enquiries.

#### UK and Ireland

Tel: 08703 330 070  
Fax: 0800 014 2995  
e-mail: [sales@netweber.co.uk](mailto:sales@netweber.co.uk)

#### Saint-Gobain Weber

Dickens House, Enterprise Way, Maulden Road, Flitwick, Bedford MK45 5BY, UK  
Tel: 08703 330 070 Fax: 0800 014 2995 e-mail: [mail@netweber.co.uk](mailto:mail@netweber.co.uk)  
[www.netweber.co.uk](http://www.netweber.co.uk)